



PRODUCT SPECIFICATIONS

## DIRECT-FIT EXHAUST FOR CAT 797F (C175-20)

BLANKETS  
TECH SHEET  
AVAILABLE



### DIRECT-FIT EXHAUST UPGRADE FOR CAT 797F

Aletek's exhaust system is a direct-fit replacement for Cat 797F trucks. Our exhausts offer improvements to known OEM fatigue zones for durability and extended lifecycle.

- Solid machined flanges prevent cracking on engine pipe ends
- Strategically located vent ports prevent failure of inner pipe skin
- Compatible with Caterpillar engine specifications
- Exhaust pipes and components interchangeable with Cat parts
- Australian designed, engineered and fabricated
- Thermal insulation blankets available for fire mitigation

100%  
COMPATIBLE

Interchange  
with OEM parts



Direct-fit  
system



Extended  
product lifecycle



Australian  
made



Fatigue zones  
improved



Mitigate fire  
with blankets



Competitive pricing compared to OEM products with long-term cost savings



Compatible with OEM parts and backed by our Direct-Fit Replacement Guarantee



Mitigate the risk of engine fires by adding blankets to critical heat components



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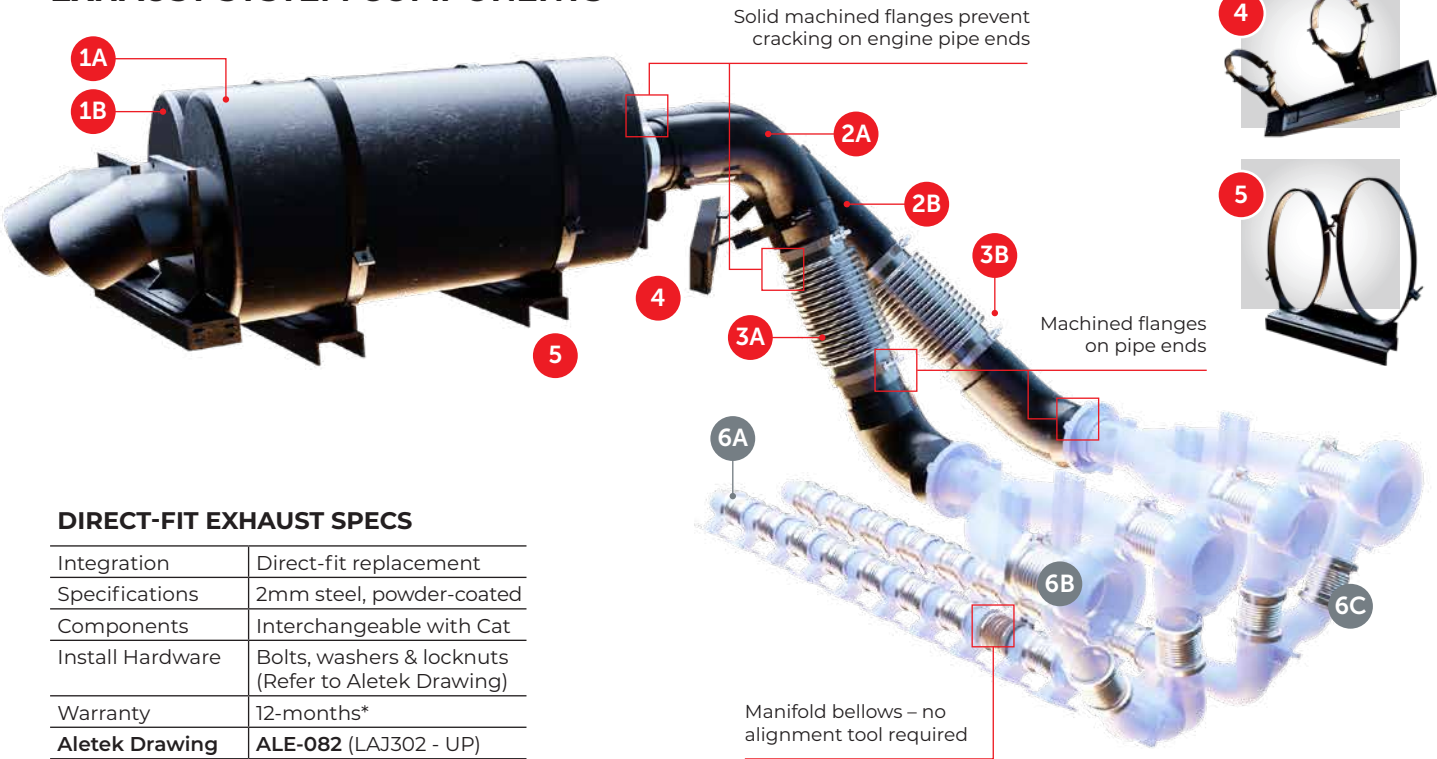
**INDONESIA**  
Kalimantan



# PRODUCT SPECIFICATIONS

## DIRECT-FIT EXHAUST FOR CAT 797F (C175-20)

### EXHAUST SYSTEM COMPONENTS



### DIRECT-FIT EXHAUST SPECS

Integration	Direct-fit replacement
Specifications	2mm steel, powder-coated
Components	Interchangeable with Cat
Install Hardware	Bolts, washers & locknuts (Refer to Aletek Drawing)
Warranty	12-months*
Aletek Drawing	ALE-082 (LAJ302 - UP)



#### 1 MUFFLERS

Integration	Direct-fit
Mounting	Brackets, straps
Specifications	2mm steel, powder-coated
Part No.	237-405 (each)



#### 3 PIPE BELLOW & CLAMP

Specifications	High quality, easy to install
3A Bellow P/N	260-549
3B Clamp P/N	307-269



#### 2 ENGINE PIPES

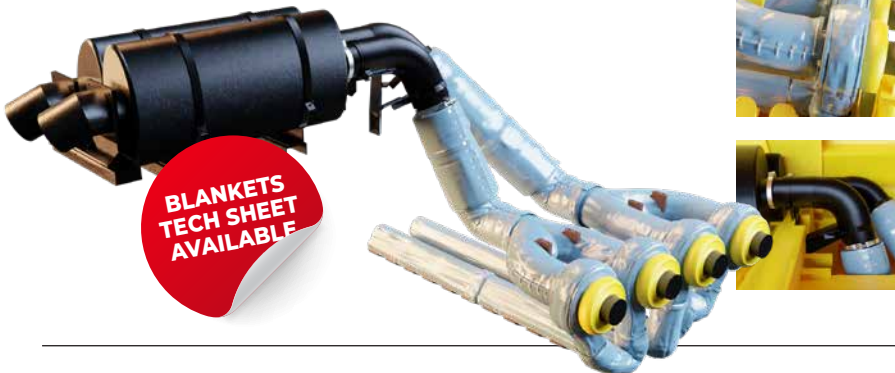
Integration	Direct-fit
Specifications	2mm steel, powder-coated
2A Part No.	293-748
2B Part No.	242-179



#### 6 BELLOWS UPGRADE (Option)

Bellow Upgrade	Faster installs, easier to fit
Drawing	Refer ALE-061
6A Blw/Clmp	261-586/338-985
6B Blw/Clmp	206-111/366-834
6C Blw/Clmp	233-020/375-840

### THERMAL BLANKETS UPGRADE



#### BLANKETS FOR CAT 797F (Option)

The Aletek Advantage	Quick-fit springs, reduced install time, snug fit, non-itch
Aletek Drawing	ALE-3496 (Serial LAJ)
Complete Kit P/N	103-791
Manifold Group P/N	139-170
Turbo Group P/N	142-494
Junction Group P/N	126-519
Engine Pipe Group	191-460