



PRODUCT SPECIFICATIONS

# DIRECT-FIT EXHAUST FOR LIEBHERR R996B (K1800E)



## DIRECT-FIT EXHAUST UPGRADE FOR R996B

Aletek's exhaust system is a direct-fit replacement for Liebherr R996B excavators. Our dual-wall exhausts feature a steel inner and steel outer wall for durability and extended lifecycle.

- Full 2mm steel construction (inner and outer walls)
- Dual-wall bellows with expandable flex inside
- Compatible with Cummins engine specs
- Exhaust pipes and components interchangeable with OEM parts
- Australian made and designed
- Thermal insulation blankets available for fire mitigation



Interchange with OEM parts    Direct-fit system    Extended product lifecycle    Australian made    Fatigue zones improved    Mitigate fire with blankets



Competitive pricing compared to OEM products with long-term cost savings



Compatible with OEM parts and backed by our Direct-Fit Replacement Guarantee



Mitigate the risk of engine fires by adding blankets to heat critical components



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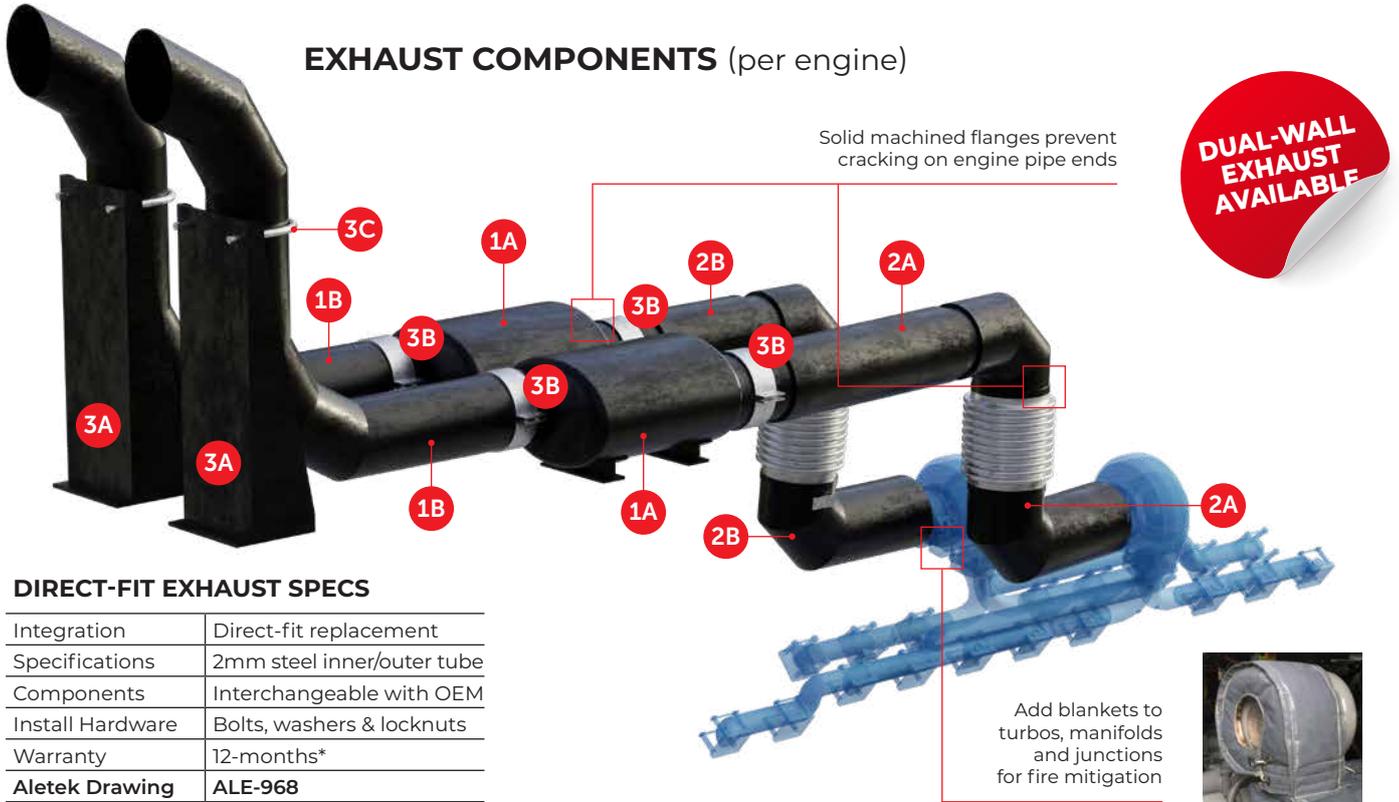
**INDONESIA**  
 Kalimantan



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# DIRECT-FIT EXHAUST FOR LIEBHERR R996B (K1800E)

## EXHAUST COMPONENTS (per engine)



### DIRECT-FIT EXHAUST SPECS

Integration	Direct-fit replacement
Specifications	2mm steel inner/outer tube
Components	Interchangeable with OEM
Install Hardware	Bolts, washers & locknuts
Warranty	12-months*
Aletek Drawing	ALE-968



#### 1 MUFFLER & TAIL PIPE

Integration	Direct-fit
Mounting	Brackets, straps
1A Muffler P/N	210-650
1B T/Pipe P/N	261-972



#### 2 ENGINE PIPES

Integration	Direct-fit
2A 'S' Pipe Part No.	259-710 (OEM 10 37 59 33)
2B 'S' Pipe Part No.	202-178 (OEM 10 37 59 36)



#### 3 BRACKET & CLAMPS

Specifications	High quality, easy to install
3A Bracket P/N	264-420
3B Clamp P/N	215-565
3C Clamp P/N	235-608

#### 4 INSTALL HARDWARE

Specifications	Premium quality fittings
Hardware	See ALE-968

## THERMAL BLANKETS UPGRADE



### BLANKETS FOR R996B (Option)

The Aletek Advantage	Quick-fit springs, reduced install time, snug fit, non-itch
Aletek Drawing	ALE-3693
Complete Kit P/N	173-838
Engine Kits P/N	105-548 (fr), 170-488 (bk)
Manifold Group P/N	112-636
Turbo Group P/N	177-576
Engine Pipe Group	160-628
Muffler Group	146-033